

Garant

Steel boring bar A.. PDUNR 93°, for indexable inserts DN., right-hand, Shank Ø / insert size: 40/15mm


Order data

Order number	250626 40/15
GTIN	4045197650610
Item class	21T

Technical description

Minimum pre-drill Ø D_{min}	50 mm
ISO code toolholder	A40T PDUNR/L15
Centre offset L_3	27 mm
Lever screw	259018 7
suitable indexable insert	DN.. 1506..
Insert size	15 mm
Shim punches pack	259047 2
Shim pins pack	259044 2
Lever	259015 8
Shim	259031 28
Overall length L	300 mm
Clamping height L_2	38.5 mm
Setting angle κ	93 degrees
Shank Ø D_s	40 mm
Standard	DIN 8024
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 8	259015 8
Lever screw Type 7	259018 7
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3